

Work Order ID 77081

November-25-11 10:28:29 AM

\*77081\*

Page 1

Item ID: D3195-5

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Item Name: Pad

Stop

\*NS2\*

Start Date: 25/11/2011 Start Qty: 6.00

\*6\*

Cust Item ID:

Required Date: 09/12/2011 Req'd Qty: 6.00

\*6\*

Customer:

Reference:

Approvals: Process Plan: M.L.J

Date: 11/11/25

Tooling:

Date:

Run Start

\*NR1\*

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N):

Date: \_\_\_\_\_

Stop

\*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3195	Rev A
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100	Small Fab	0.00
*100*	Memo	0.00
Small Fab	Cut & Punch as per Dwg D3195	

EP 11/12/07 (6)

110	QC5- Inspect part completeness to step on W/O	0.00
*110*	Memo	0.00
QC		
Quality Control		

SB 11/12/07

(6)

120	Identify as per dwg & Stock Location: <u>6A</u>	0.00
*120*	Memo	0.00
Packaging		
Packaging		

EP 11/12/07 (6)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

Item ID: D3195-5

Accept

\*N900040100\*

Setup

Start

\*NS1\*

Revision ID:

Item Name: Pad

Stop

\*NS2\*

Start Date: 25/11/2011 Start Qty: 6.00

\*6\*

Cust Item ID:

Required Date: 09/12/2011 Req'd Qty: 6.00

\*6\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center IDOperation  
Description

130

QC21- Final Inspection - Work Order Release

\*130\*

QC

Quality Control

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

0.00

Memo

0.00

11/12/09 J

MF  
11-12-09

W/O:		WORK ORDER CHANGES					
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## Picklist Print

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Page 1

**Work Order ID:** 77081

\*77081\*

\*D3195-5\*

**Parent Item:** D3195-5

**Start Date:** 25/11/2011

**Required Date:** 09/12/2011

**Parent Item Name:** Pad

**Start Qty:** 6.00

**Required Qty:** 6.00

**Comments:** IPP Rev:A New Issue 05-12-05 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
CD3195_3 <b>*D3195*</b> 60 Durometer Neoprene Rubber 1/8" thick		Manufactured	No			100	sf	100.2470	0.0094	0.059368	**	SP 11/2/07	

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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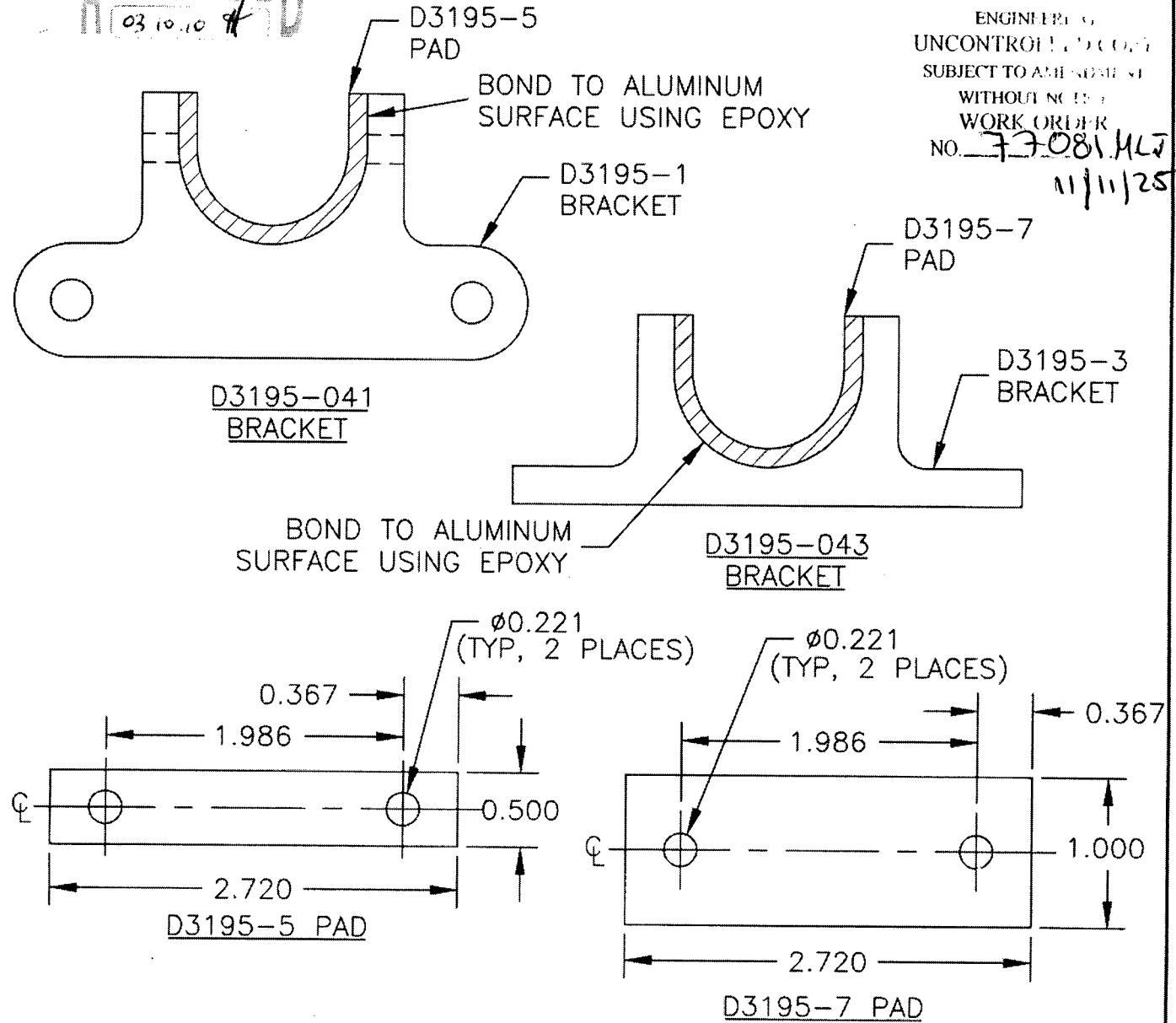
6 COPY ISSUED

DESIGN	AP	DRAWN BY	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	#	APPROVED	#	DRAWING NO. D3195 REV. A SHEET 1 OF 3
DATE	03.06.23	TITLE	BRACKET	SCALE 1:1

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03.10.10 #

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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 73081.HLJ  
11/11/25



#### D3195-5 & D3195-7 PAD

- 1) MATERIAL: 60 DUROMETER NEOPRENE 1/8" THICK  
(POSSIBLE SUPPLIERS, ACCURATE RUBBER)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 3) ALL DIMENSIONS ARE IN INCHES

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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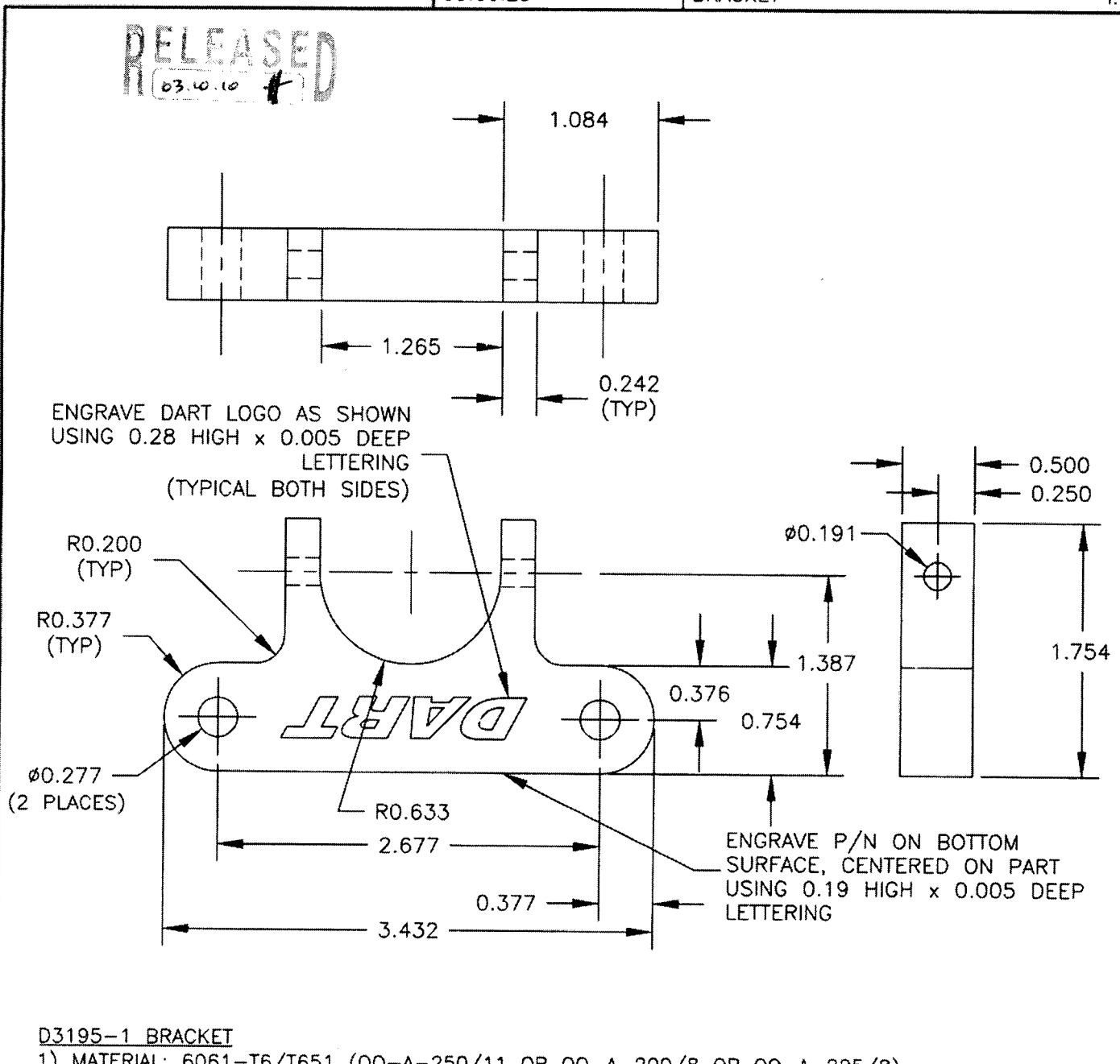
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DATE	03.06.23	TITLE BRACKET SCALE 1:1

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03.06.10



#### D3195-1 BRACKET

- 1) MATERIAL: 6061-T6/T651 (QQ-A-250/11 OR QQ-A-200/8 OR QQ-A-225/8)  
(REF. DART SPEC M6061T6S OR M6061T6B)
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: POWDER COAT GREY SANTEX (4.3.5.6) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

W/O:		WORK ORDER CHANGES							
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

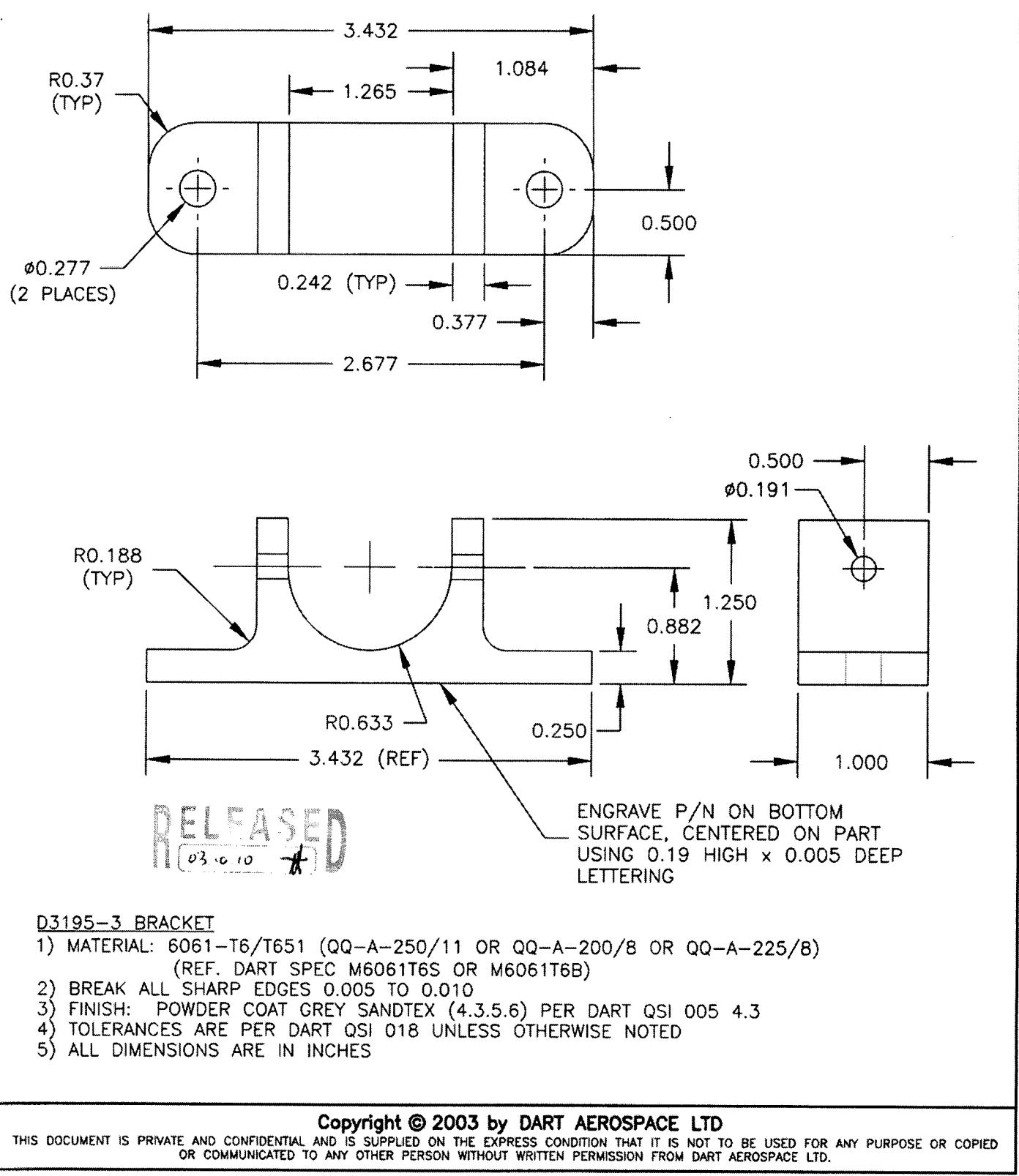
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